



Picture 249



Picture 250

Mount the Seeger ring on the selector rod (pic.250)



Picture 251

Install the shifting mechanism for normal and high speed into the preassembled central flange bushing (pic.251, 252)



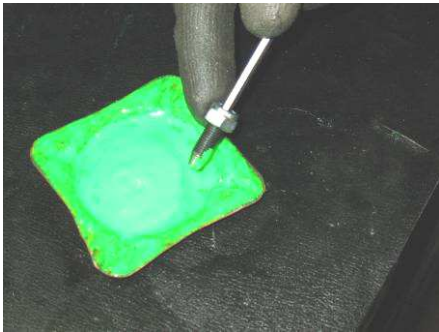
Picture 252

Cup-point set screw and nut (pic.253)



Picture 253

Apply the thread sealing for fixing the speed fork position with the rod by means of set screw and nut (pic.254.255, 256)



Picture 254



Picture 255



Picture 256



Picture 257

Install the shifting rod for reduced (high and low) speed into the bushing from bottom side of preassembled central flange (pic.257)



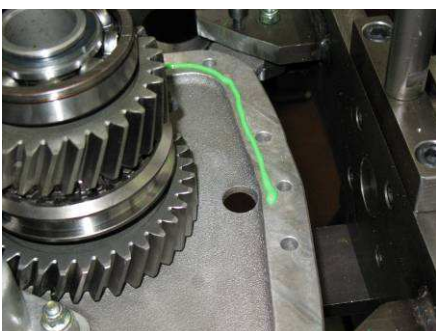
Picture 258

Remove the both retainer rigs from bearings (pic.258)



Picture 259

Apply the thread sealing on central flange facing according the pictures. (pic.259-263)



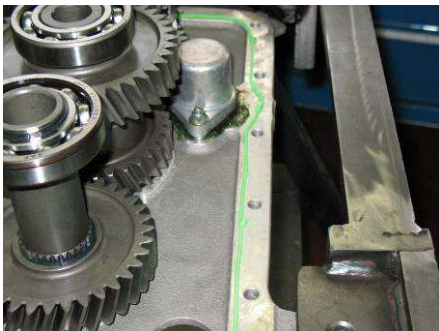
Picture 260



Picture 261



Picture 262



Picture 263



Picture 264

Oil the both slots for gear shift rods on the front case
(pic.264, 265, 266)



Picture 265



Picture 266



Picture 267

Mount the front case on the assembled central flange (pic.267, 268)



Picture 268



Picture 269

Install the retaining ring on the shaft bearings (pic.269, 270)



Picture 270



Picture 271

Apply the thread sealing on the case facing around the bearings (pic.271, 272)



Picture 272



Picture 273

Insert preassembled lower front shaft (pic.273, 274, 275)



Picture 274



Picture 275



Picture 276

Fix the shaft cover by means of hexagonal socket head screw. Apply the thread sealing (pic.276)



Picture 277



Picture 278

Mount and fix the intermediate shaft cover by means of hexagonal socket-head screw. Apply the thread sealing (pic.278),



Picture 279

Insert the preassembled upper front shaft (pic.279)



Picture 280

Fix the shaft cover by means of hexagonal socket-head screw. Apply the thread sealing (pic.280)



Picture 281

Fix the supporting blade into the rotative stand (pic.281)



Picture 282

Rotate the gear box by 180°, and remove the temporary intermediate shaft cover (pic.282)



Picture 283

Slide on the Seeger ring on the high and normal speed selector rod (pic.283)



Picture 284

Mount the excenter on the inside end of intermediate shaft for oil pump drive (pic.284).



Picture 285

Fix the assembled oil pump by means of 4pcs.hexagonal socked-head screw. Apply the thread sealing (pic.285)



Picture 286

Insert 3 pcs. rods into the collar for differential lock (pic.286)



Picture 287

Insert assembled satellite carrier into the internal central shaft (pic.287)



Picture 288

Insert the sun gear into the satellite carrier, 2pcs of cage-type needle bearing and assembled crown wheel with differential locking unit (pic.288-290)



Picture 289



Picture 290



Picture 291

Install the pipe between the oil pump and central flange (pic.291, 292)



Picture 292



Picture 293

Install assembled planet carrier for reduced (high and low) speed into the upper rear shaft (pic.293)



Picture 294

Mount the change speed fork for reduced (high and low) speed on the selector rod (pic.294).